

Date: Monday, 21/07/2008 10:53:22 AM
User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: RUBBER LATCH			
Job Number	: 40679						
Estimate Number	: 13485						
P.O. Number				Part Number	: D22046		
This Issue	: 21/07/2008	S.O. No.	: :	Drawing Number	: D2204 REV B		
Prsht Rev.	: NC			Project Number	: N/A		
First Issue	: / /		Type	: PURCHASED PARTS			
Previous Run				Drawing Revision	: B		
Written By				Material	:		
Checked & Approved By	<u>JLD 08.7.21</u>			Due Date	: 10/08/2008		
Comment	: Est Rev:A 08-07-21 new issue DD verified by JLM						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
		Comment: PURCHASING Issue P/O <u>6814</u> Make per Dwg D2204 Possible supplier: Accurate Rubber P/N: <u>286750008 + (H H - 147)</u> <u>JLD 08.7.21</u>
2.0	D22046	Latch
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) Latch
3.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached
4.0	QC6	DIMENSIONAL CHECK
		 P 8/01 (10)
		Comment: DIMENSIONAL CHECK
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		 C 08/08/11 (10)
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr sharp edges of steel brackets
		 JL 08/11/08 (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number: 		
Seq. #:	Machine Or Operation:	Description :
6.0	POWDER COATING	POWDER COATING  M109152  10X
Comment: POWDER COATING Powder Coat White Gloss (Ref: 4.3.5.2) as per QSI 005 4.3		
START TIME:	7:50	
OVEN TEMPERATURE:	400°F	
FINISH TIME:	8:20	m-f 08/11/04
7.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION  
Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION 08-11-04 100		
8.0	PACKAGING 1	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 		
9.0	QC21	FINAL INSPECTION/W/O RELEASE  08/11/05 JF
Comment: FINAL INSPECTION/W/O RELEASE		
Job Completion 		MF 08-11-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

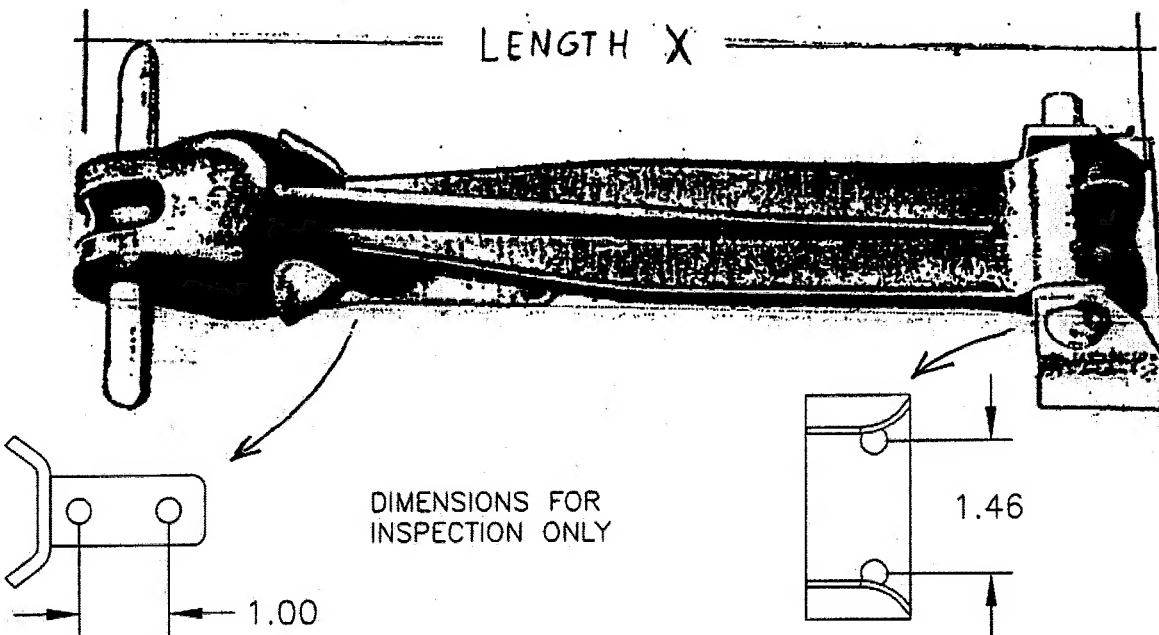
NOTE: Date & initial all entries

DART

DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>TH</i>	APPROVED <i>JK</i>	DRAWING NO. D2204	REV. B SHEET 1 OF 1
DATE 98.12.15		TITLE LATCH, RUBBER	SCALE NTS
A	93.11.15	NEW ISSUE	
B	98.12.15	UPDATED PICTURE, ADD VENDOR P/N	

RELEASED48.12.16 *KE***UNDER REVIEW***OK #01.05.17*

SPECIFICATION CONTROL DRAWING



D2204-X RUBBER LATCH WITH BRACKETS

LENGTH

EG: 9" LONG: D2204-9
5" LONG: D2204-5

6"

SHOPCOPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 40679

POSSIBLE SUPPLIERS:
ACCURATE RUBBER,
P/N 286750017 FOR 9" LATCH ASSEMBLY
P/N 286750010 FOR 9" RUBBER ONLY



Engineered Rubber & Polyurethane Products Inc.

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PACKING SLIP

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00129490

CUSTOMER NO.

10750

PST# OOP

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D Canada

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O

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H 1270 ABERDEEN STREET
I HAWKESBURY, ON K6A 1K7
P Canada

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O

DATE	SHIP VIA			TERMS	SALES PERSON		
17/25/08	WESTERN CANADA EXP PURCHASE ORDER NUMBER			YOUR PLANT	NET 30 DAYS		
ORDERED	SHIPPED	B.O.	ITEM NUMBER	DESCRIPTION	UNIT	UNIT PRICE	AMOUNT
10	10	-	286750008	6" HOOD HOOKS - ASSEMBLE HH-147**	EA		
105	305	-	NEOD60-01	NEO 60-1/16" DOM SATIN FINISH SF RS:4'X100' LBS/SQFT:0.48 ***** REVISED QTY TO 305 SF *****			
1	1	-	P4000	PREPAID FREIGHT NOT INCLUDED IN PRICE**** TBA ****	EA		
SUBTOTAL GST							
TOTAL AMOUNT							
WEIGHT: Prepaid and Charge							

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Specialists in Bonding Natural and Synthetic Rubber To Metal
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CERTIFICATE OF COMPLIANCE

Date : 07/25/2008

Customer : Dart Aerospace LTD

Customer P.O. # : PO00006816

ACR W.O. # : 129490

8/25/08 Item # : 286750008

Item Description: 6" Hood Hooks

ACR Compound : HH-147

Date Shipped: 07/25/2008

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

Jose Salas

(ACR GROUP INC. REPRESENTATIVE)

Jose Salas

